

United Mac-Cut D is a light-colored, anti-mist, active sulfur-cutting oil blended with paraffinic oils. The sulfur and chlorine are extreme-pressure additives engineered for medium-duty cutting operations. Since this product contains active sulfur, it may discolor yellow metals.

## TYPICAL SPECIFICATION DATA

UNITED MAC-CUT D	
Viscosity @ 100°C (cSt)	5.0
Viscosity @ 40°C (cSt)	27.5
Viscosity Index	107
Density (lb/gal)	7.29
Pour Point (°C)	-21
Pour Point (°F)	-6
Flash Point (°C)	207
Flash Point (°F)	405
Sulfated Ash, wt%	0.0

### Product Availability:

---

- 55 Gal
- 265 Gal
- Bulk
- Item # 193068
- Item # 210961
- Item # 196539